



TITANIUM TOOLS

Stiletto TiBone Bolt Maintenance

⚠ WARNING To reduce the risk of injury, wear safety goggles or glasses with side shields and gloves.

If your Tibone face bolt becomes loose, tighten the bolt securely and periodically check to ensure it remains tight, which will allow you to finish your day. Do not use the hammer if the bolt cannot be tightened. At the end of that same day, it is important to completely re-apply the face per the instructions below.

Start by removing the 3/8" bolt and inspect the bolt threads to make sure there is no thread damage. If there is damage to the threads, discard the bolt and contact Stiletto Customer Service to order a replacement.

If no damage is present, insert the bolt back into the body and apply two drops of Thread-locker adhesive onto the exposed threads of the bolt. Align the nail slot on the Steel face with the magnetic nail slot on the hammer body. Use a 16 penny nail to keep the slot aligned, start the bolt threads into the replaceable steel face threads by hand.

Using the 7/32" Allen wrench, tighten the bolt until very tight. Then firmly rap the face on a block of wood or strong work bench 3-4 times to fully compress the lock washer, and finish tightening the bolt to at least 12-15 lbs. torque.

Allow the thread-locker to completely dry indoors, overnight (at least 12 hours) before using.

PLEASE NOTE: We include a leather washer in the replacement face kits for our customers that have the older, original TiBone 15 (these models do not have the "side nail puller" feature). We do not recommend using the leather washer with the newer TBII-15 or Mini-14 models. This can cause the face to loosen or result in bolt thread damage.

If you have any question or concerns, please call Stiletto Customer Service at (800) 987-1849 for help.

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