



TITANIUM TOOLS

# Stiletto Magnet Replacement Instructions

**⚠ WARNING** To reduce the risk of injury, wear safety goggles or glasses with side shields and gloves.

To prepare the area, use a 1/4" drill bit for metal to remove any remaining magnet fragments and epoxy from the hole.

**⚠ WARNING** To reduce the risk of fire and burns, do not drill near flammable materials. Iron drill shavings can smolder and spark.

Clean any remaining dust out of the hole with air or a small brush.

Inspect the magnet. If the nickel coated surfaces appear smooth, scratch or rough up the magnet with heavy grit sand paper or a file to make a good bond with the epoxy.

Wipe the magnet clean and free of dust.

Use any good quality epoxy, such as JB WELD or GORILLA GLUE that remains somewhat flexible when dry. Do NOT use superglue or other rigid-drying household glues.

Put enough epoxy in the magnet hole so a small amount squeezes out when the magnet is pushed in tightly.

Wait 20 minutes, then use a cloth dampened with alcohol to clean up excess epoxy. Allow the epoxy to dry completely indoors, at least 8 hours, before using the hammer again.

If you have any question or concerns, please call Stiletto Customer Service at (800) 987-1849 for help.

## STILETTO TITANIUM TOOLS

13135 W Lisbon Road, Brookfield WI 53003

(800) 987-1849

[www.stiletto.com](http://www.stiletto.com)

58-22-5500d1